

**POWER STEERING PUMP INTERNAL COMPONENTS**

DESCRIPTION	DIMENSIONS	AS REF
Bush from unit no 8601-955-141		AS15984
CB 80 internal pump part kit		AS13832
CB pump bushing	0.750 x 0.875 x 1.500	AS15971
Driveshaft		AS12413
Flow control spring CB pumps		AS15664
Flow fitting		AS12423
Flow fitting		AS12425
O ring, union fitting		AS12408
P/N series pump bearing	0.750 x 0.875 x 1.681	AS15555
Piston from unit no 8601-955-141		AS15982
Pressure plate		AS12405
Pressure plate		AS12412
Pressure plate		AS12420
Pressure plate from unit no 7681-955-280		AS15975
Pressure plate from unit no 7683-955-114		AS15979
Retaining ring, driveshaft kit		AS12421
Rotor set from unit no 7683-955-114		AS15978
Rotor, vane assembly		AS12401
Rotor, vane assembly		AS12402
Rotor, vane assembly		AS12403
Rotor, vane assembly		AS12409
Rotor, vane assembly		AS12416
Rotor, vane assembly		AS12417
Rotor, vane assembly		AS12418
Rotor, vane assembly		AS12505
Screw from unit no 8601-955-141		AS15983
Shaft from unit no 8601-955-141		AS15981
Shaft hub from unit no 8601-955-141		AS15980
Shaft, bearing assembly		AS12406
Shaft, bearing assembly		AS12426
Slip ring from unit no 8601-955-141		AS15985
TC pump bearing		AS12701
TC pump shaft		AS12709
TC pump sleeve assembly		AS13049
Thrust plate		AS12404
Thrust plate		AS12410
Thrust plate		AS12411
Valve assembly		AS12407
Valve assembly		AS12414
Valve assembly		AS12422
Valve assembly		AS12427
Valve spool from unit no 7681-955-280		AS15976
Valve spool from unit no 7683-955-114		AS15977